

Clay minerals and industrial minerals – characterisation and use

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Clay minerals as indicator of geological processes

Paleotemperature

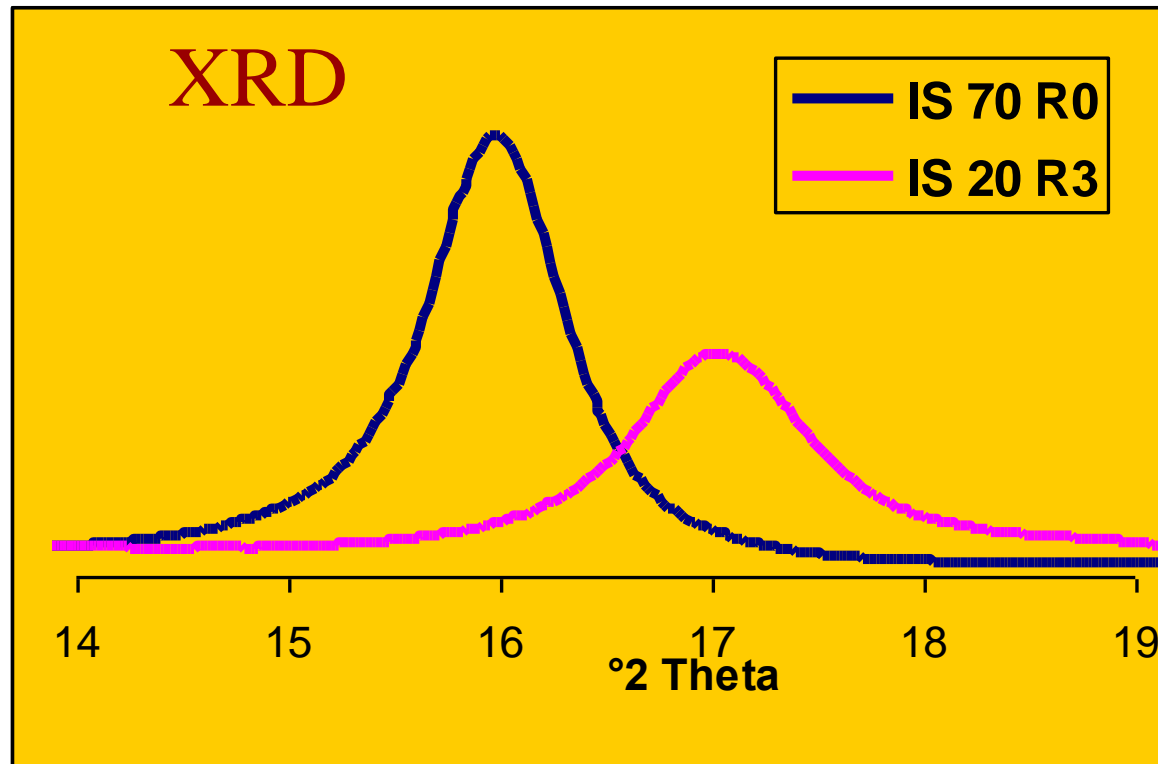
Paleoenvironment

Paleoclimate

Paleohistory

Expandability (%)

The amount of interlayers in the mixed-layered crystals, which are capable of reversibly absorbing water cations, resp. organic molecules and thus change d-spacing

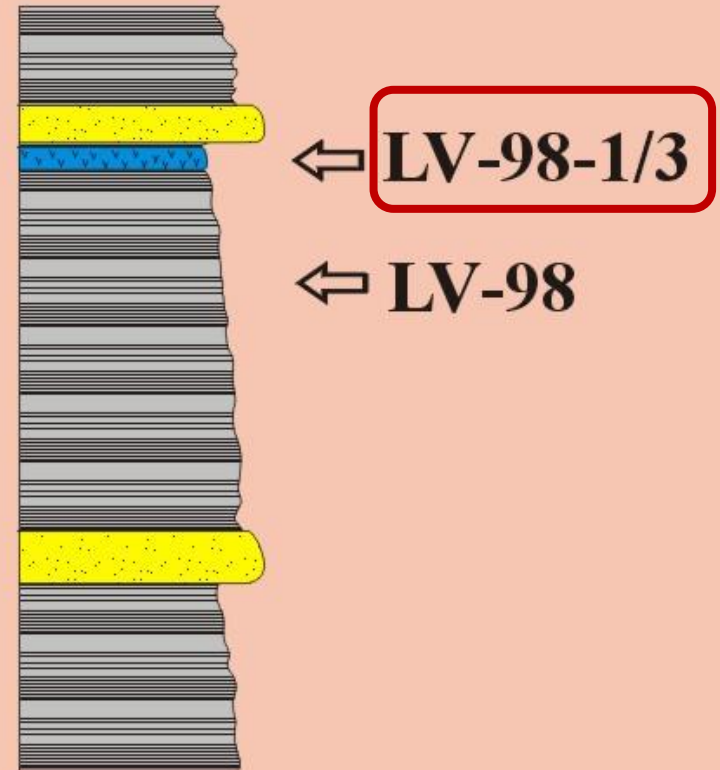
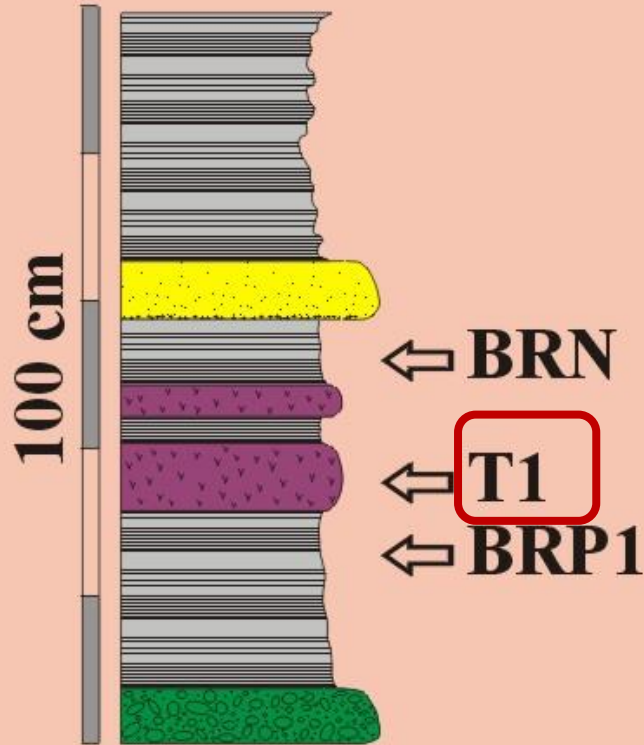




Central Carpathian Paleogene

Prosiek valley

Bajerovce



 Tuffitic sandstone

 Tuff

 Claystone

 Sandstone

 Carbonate conglomerate

K-Ar dating



T1

Prosiek Valley



LV 98 1/3

Bajerovce

< 0.02 μm	-	22.5 \pm 2.5 Ma
0.02-0.05 μm	-	22.3 \pm 2.2 Ma
< 0.2 μm	41.2 \pm 5.0 Ma	-
0.2 - 2 μm	52.0 \pm 8.7 Ma	22.4 \pm 1.7 Ma

K-Ar Ages

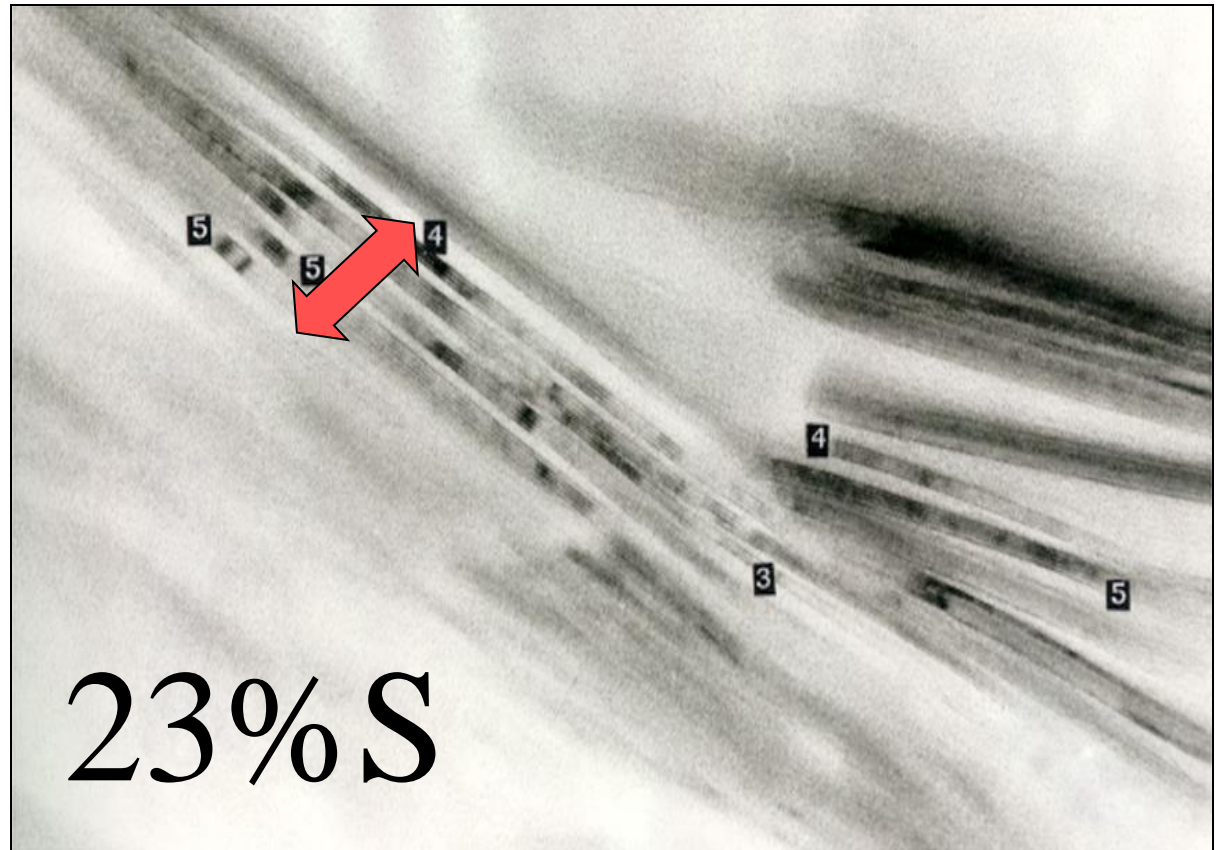
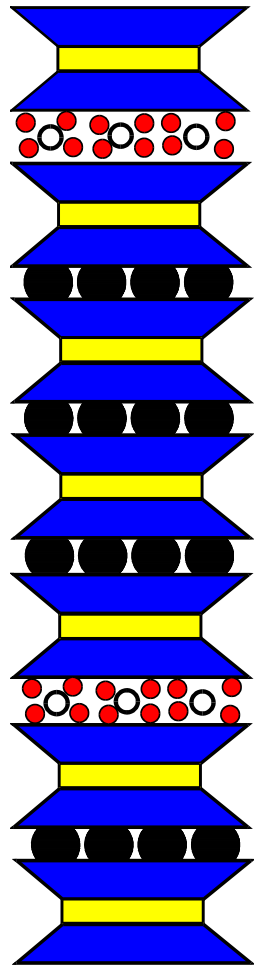
MA	Age	Nano zone	Sample	Calcareous nannoplankton	
22,5	Mio-cene				
32,8	Oligocene	chat	NP 25	LV 98	<i>Cyclicargolithus abisectus</i> <i>Pontosphaera enormis</i> <i>Sphenolithus dissmilis</i> <i>S.cf. conicus</i> <i>Helicosphaera cf. recta</i> <i>Reticulofenestra bisecta</i>
			NP 24		
		rupel	NP 23	BRP 1	
			NP 22		
			NP 21		
38	Eocene		NP 20		<i>Reticulofenestra cf. ornata,</i> <i>R. lockeri,</i> <i>Transversopontis cf. pax</i> <i>Pontosphaera spp.</i>
			-		
55			NP 16		

Cyclicargolithus abisectus
Pontosphaera enormis
Sphenolithus dissmilis
S.cf. conicus
Helicosphaera cf. recta
Reticulofenestra bisecta

Reticulofenestra cf. ornata,
R. lockeri,
Transversopontis cf. pax
Pontosphaera spp.

Expandabilita

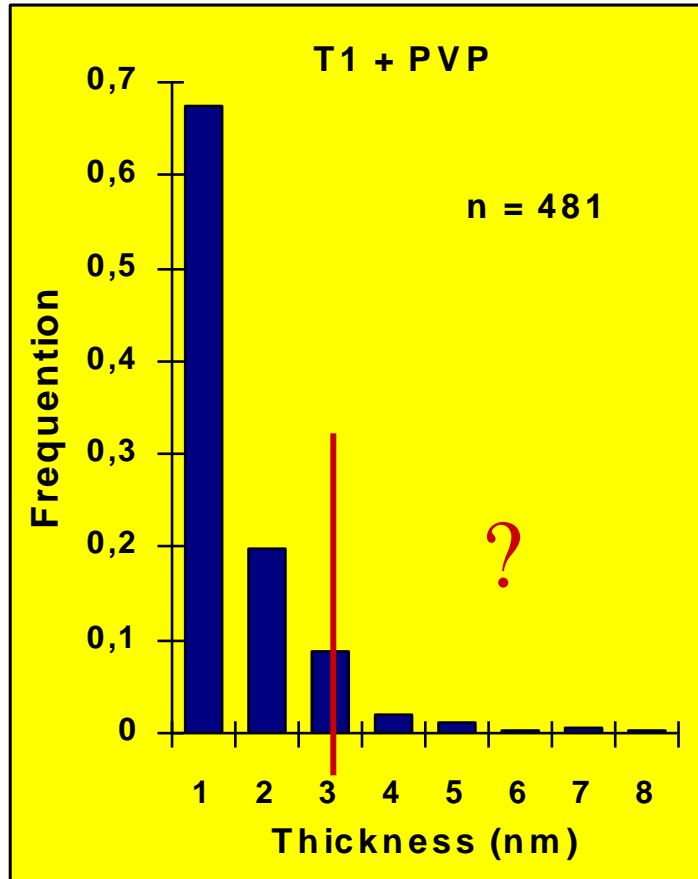
$$\% S_{\max} = 1/T_{\text{mean}} * 100 \%$$



TEM (HRTEM) + PVP

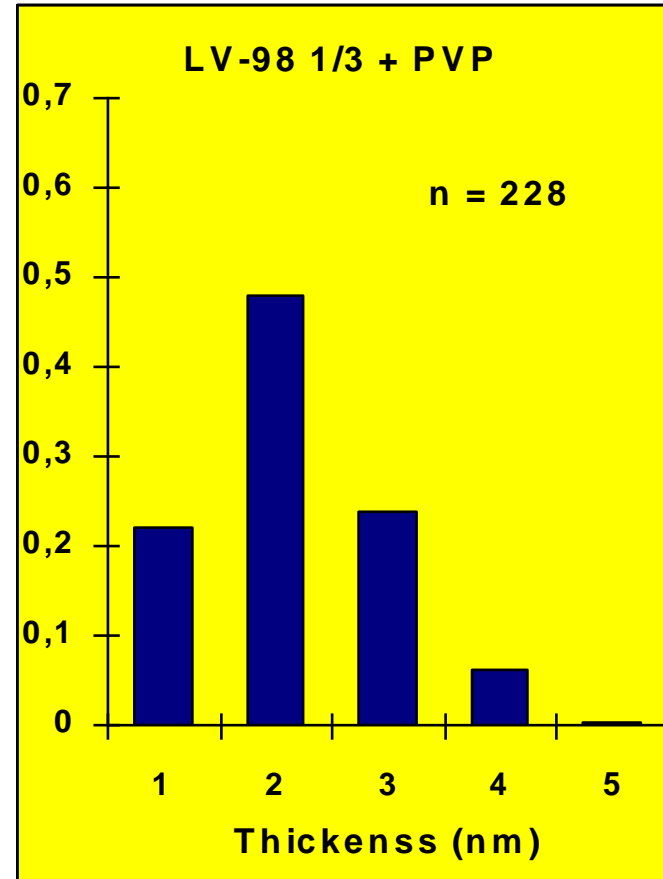
HRTEM-PVP technique

Prosiek Valley



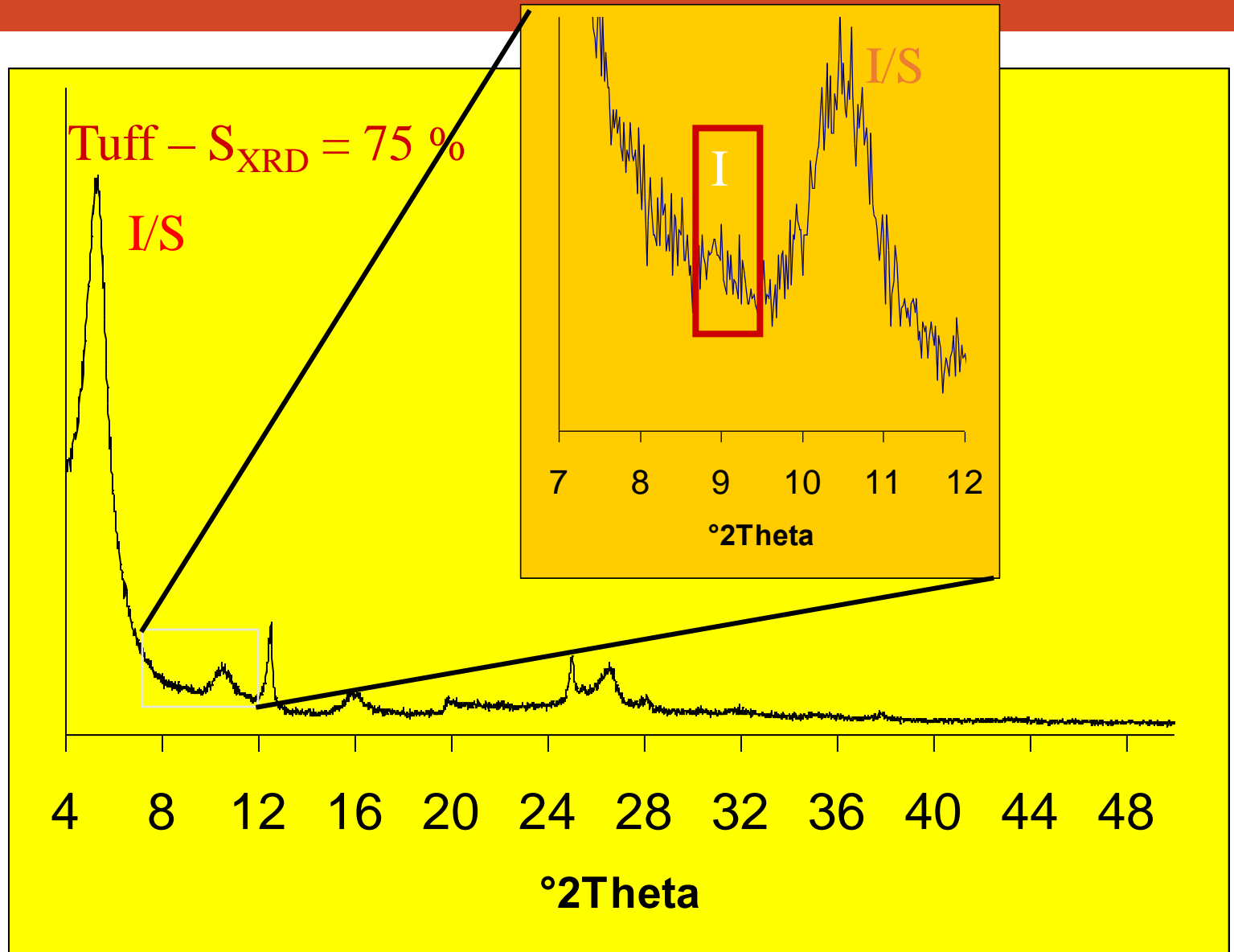
$$S_{\text{XRD}} = 75 \%$$
$$S_{\text{PVP}} = 65 \%$$

Bajerovce



$$S_{\text{XRD}} = 44 \%$$
$$S_{\text{PVP}} = 46 \%$$

Prosiek Valley – XRD (<math><2\mu\text{m}</math>; EG)



Interpretation: Bajerovce

Biostratigraphic age $>$ Isotope age
25 – 30 Ma $>$ 22.3 – 22.5 Ma

Volcaniclastic sample without presence of detrital illite
(HRTEM, XRD)



K-Ar data are considered as period of maximal temperature connected with maximum burial of studied samples.

Interpretation: Bajerovce

$$S_{\text{XRD}} = 44\% \quad \longrightarrow \quad 120 \text{ to } 140^{\circ}\text{C}$$

Assuming constant geothermal gradient, illitization age is period of maximal temperature connected with maximal burial of studied samples. The thickness of missing overburden from 3 to 4.6 km was estimated for the Bajerovce area. These results indicate a continuity of subsidence of studied area also during the early Miocene.

Very low metamorphose

Hydrothermal alteration

Very low expandability

(<5%S)

Index „crystallinity“

(illite, chlorite...)

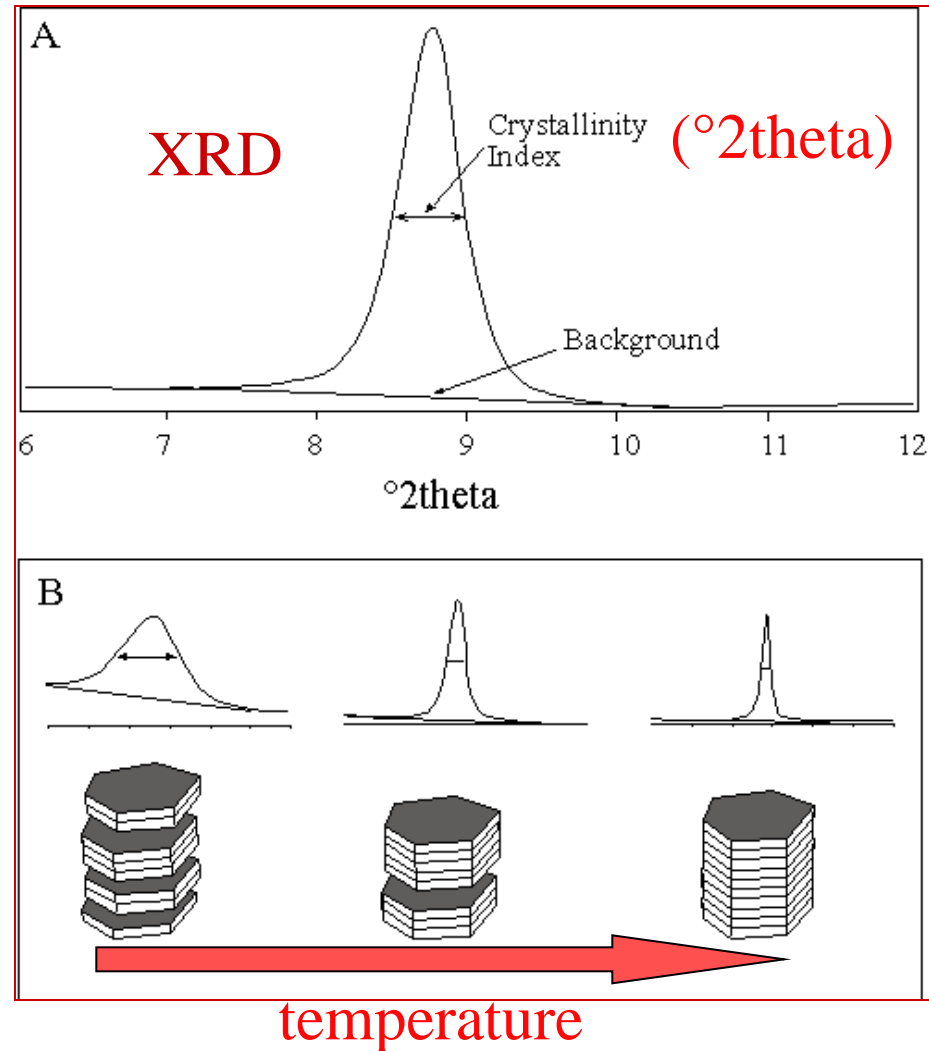
Physical nature:

particle thickness growth!!!

(T_{mean})

Estimation of temperatures:

200-400°C



Paleolimnology (glacial lakes)

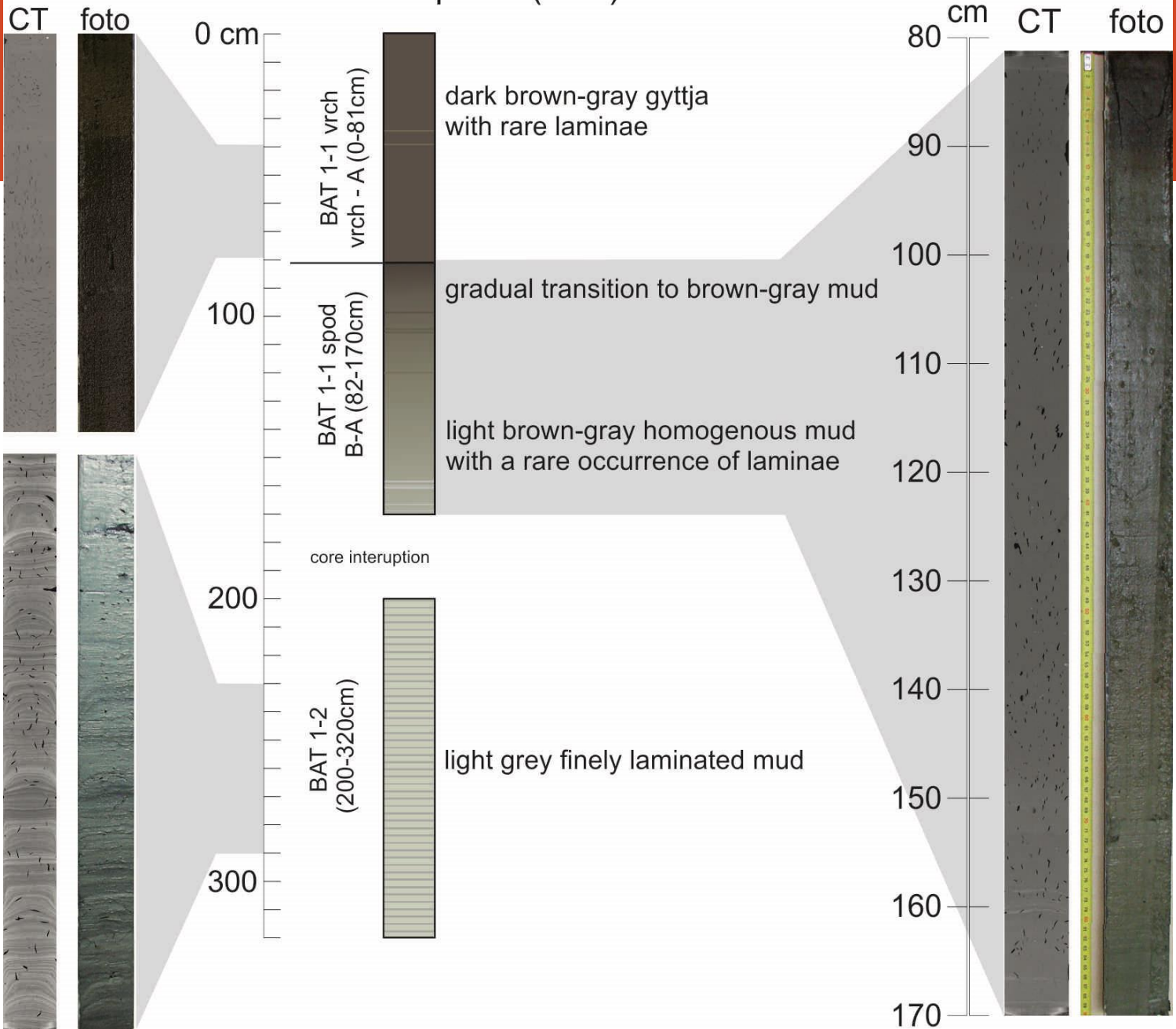
• APVV-15-0292

<http://www.geo.sav.sk/en/depovyt-apvv-15-0292/>



- Core length: 2 m, Core diameter: 60 mm
- Drilling: using mechanical rollers and hammers
- Paleolimnological swimming platform allows a sampling of lake sediments and examination of their paleontological record
- Sediment suitability for drilling: clay to medium-grained sand
- More: www.geol.sav.sk/files/Paleolimnolab.pdf **Dhavamani et al., 2022 Catena 209, 105787**

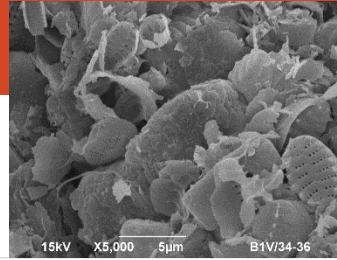
Batizovské pleso (BAT)



gyttja

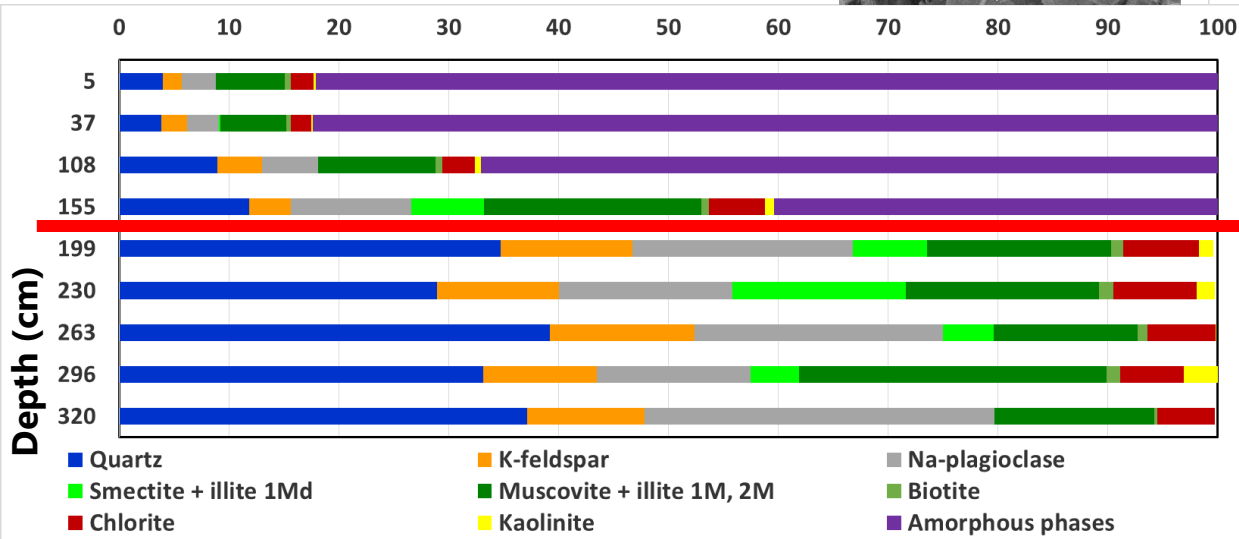
gray
laminated
glacial
silt

Batizovské pleso, 1884 m n.m.

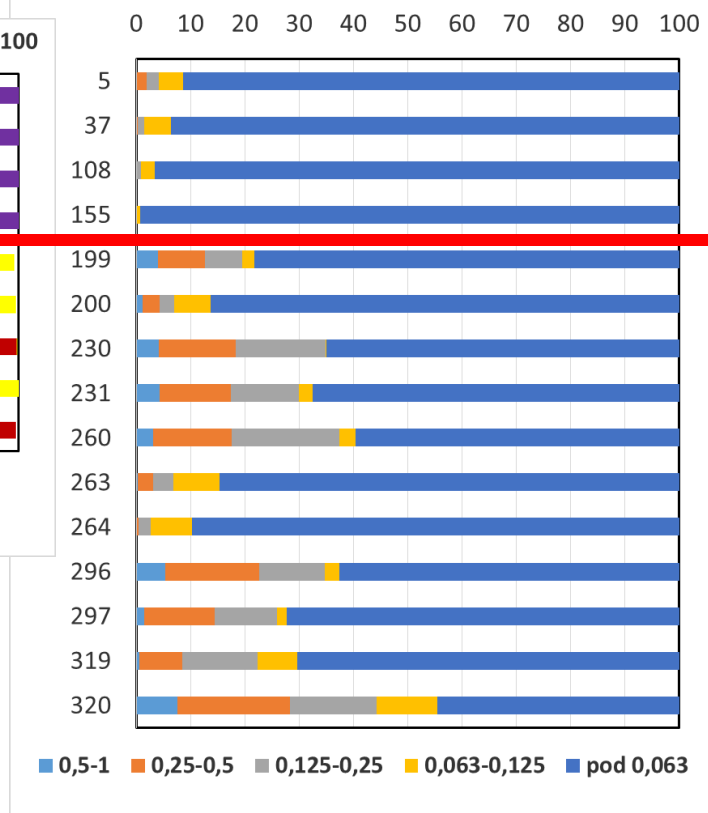


gyttja

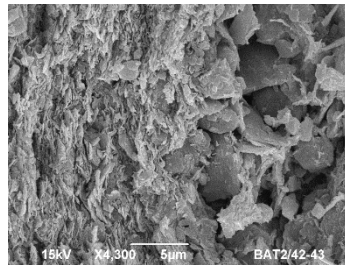
XRD



Grain size distribution



gray
laminated
glacial
silt



Industrial minerals

Characterisation

Use

Bentonite, clays, diatomite,
kaolin, magnesite, perlite,
talc, zeolite and others

Perlite (project APVV-0339-12, 2013-2018)

Genesis - Jastrabá, Lehôtka pod Brehmi

Lexa et al., 2021: *Geologica Carpathica*, 72(3), 253–281

Properties - Water, Porosity

Pálková et al., 2020: *Spectrochimica Acta Part A*, 240, 118517

Varga et al., 2019: *Monatshefte für Chemie*, 150, 6, 1025-1040

Use - expansion

Two types of perlite

Lehôtka pod Brehmi

Gray porous



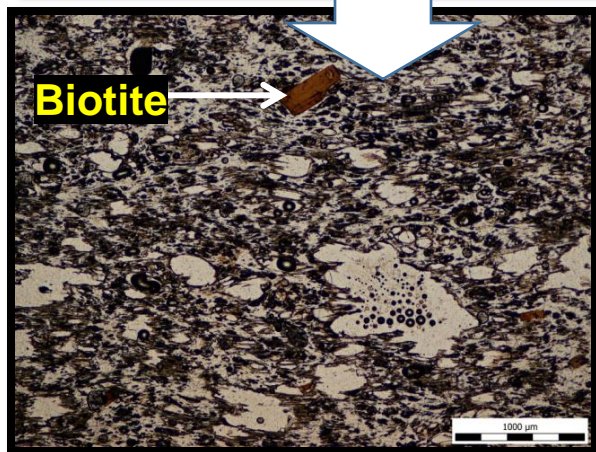
Dark dense



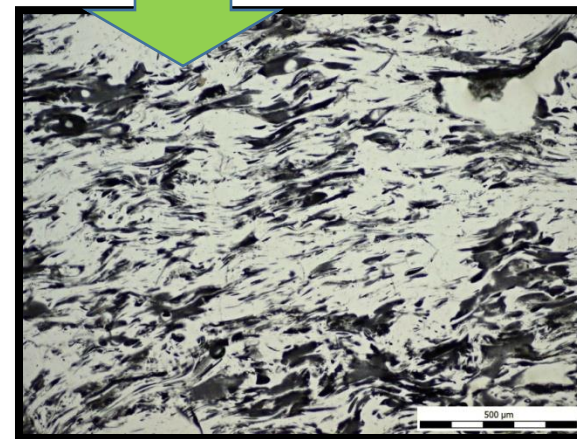
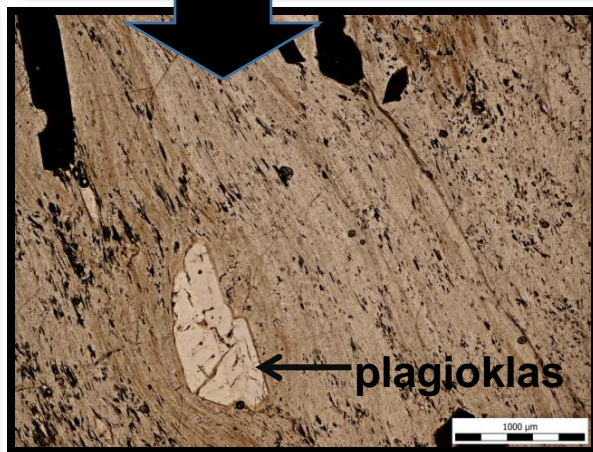
Jastrabá



Biotite



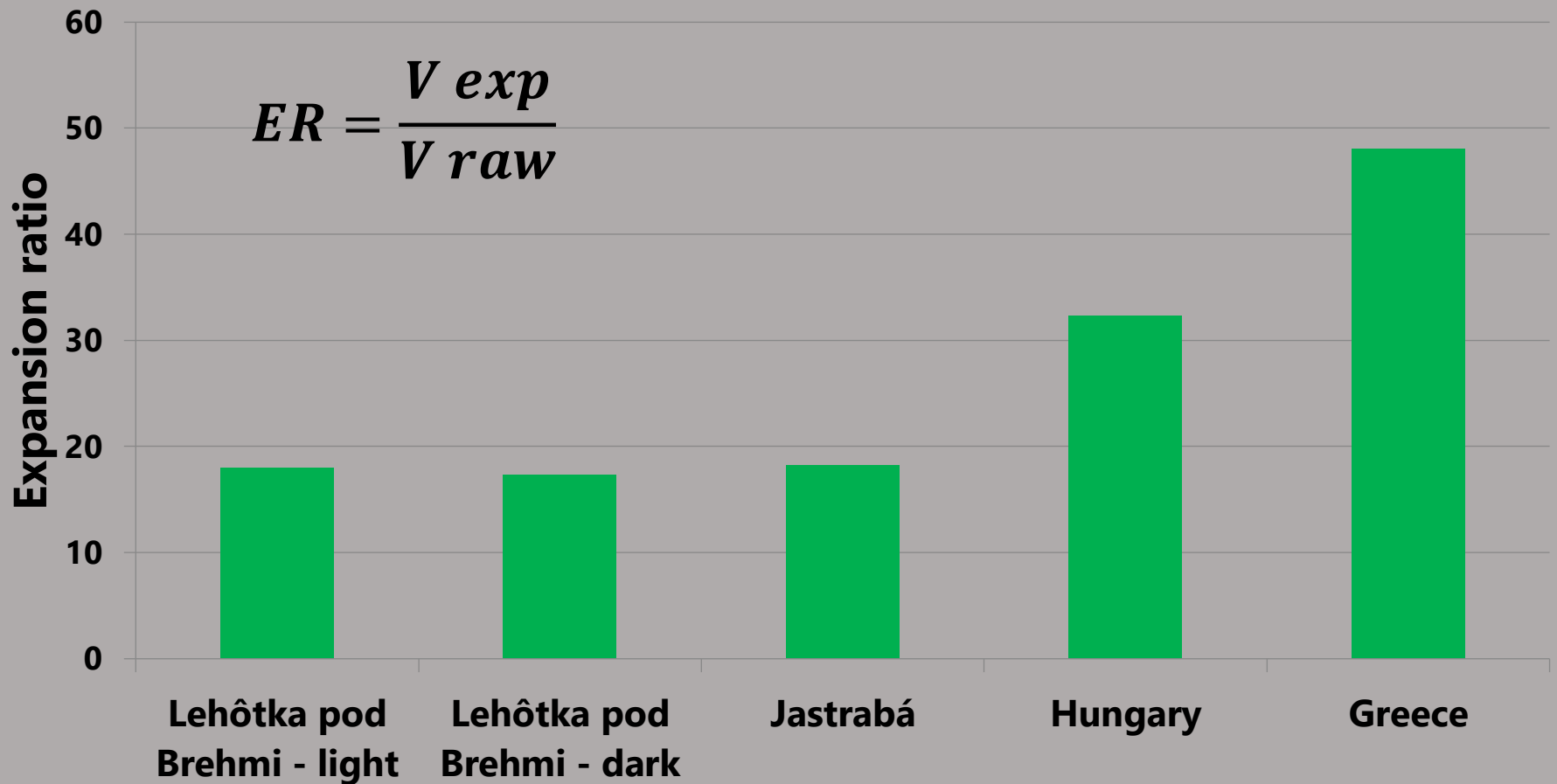
plagioklas



Expansion process, horizontal furnace, Zrenjanin, Serbia

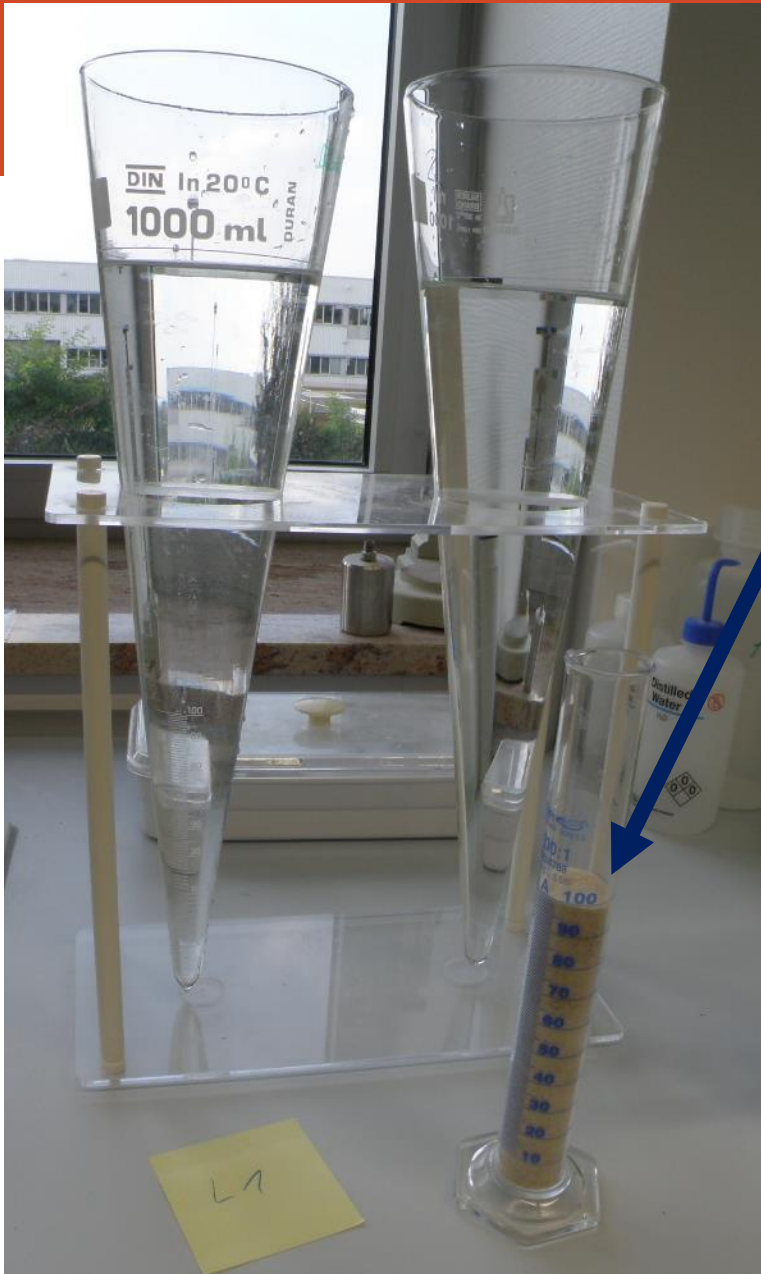


Experimental expansion in laboratory furnace



expansion ratio is between 17 and 20

Imhoff cone test procedure



**100 ml expanded
perlite to 1 L of
water**

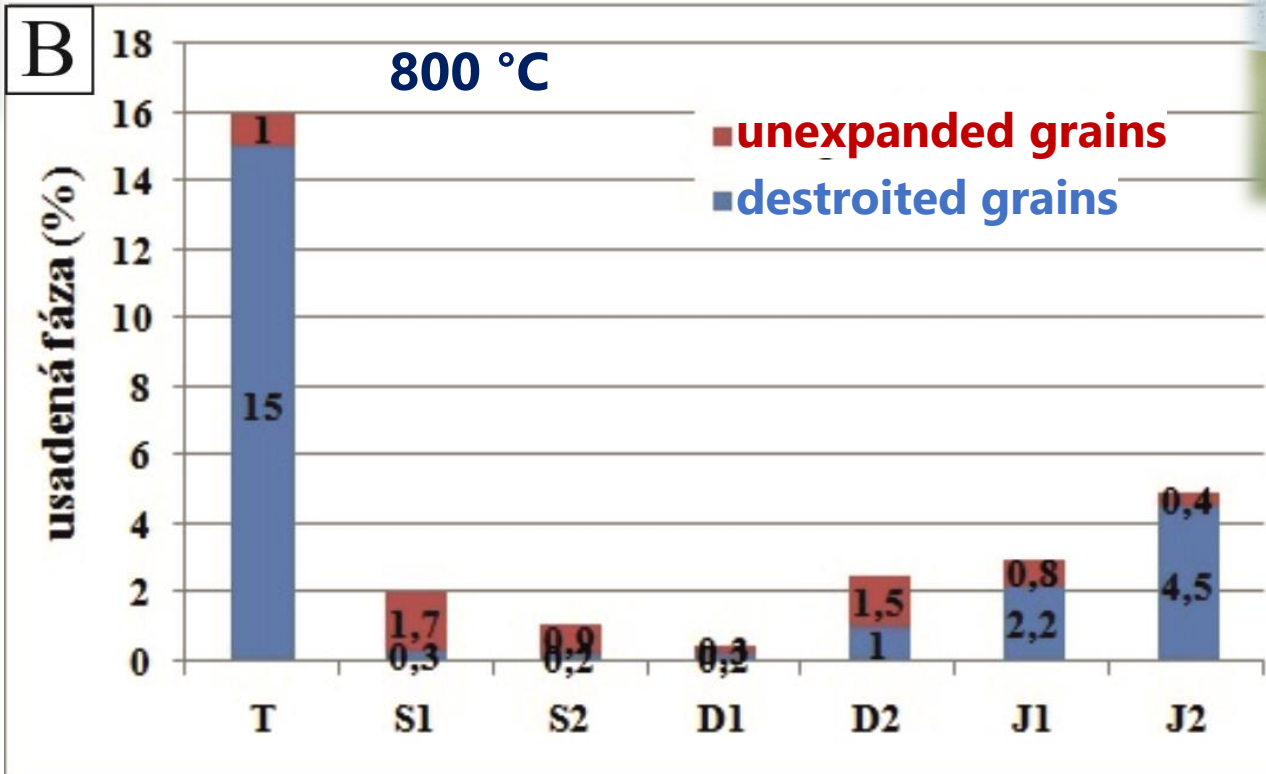
to mix

**after 2 hours of
settling to record
of volume of
unexpanded or
destroyed particles**



Perlite expansion

Imhoff test



Samples:

T – Trachilas, Greece, **S** – gray type Lehôtka pod Brehmi, **D** – dark type Lehôtka pod Brehmi, **J** – Jastrabá

fractions: **1** - 0,16-0,3 mm; **2** – 0,3-0,6 mm

Comparison of world and Slovak perlites

Expansion
Slovak perlites < **World perlites**

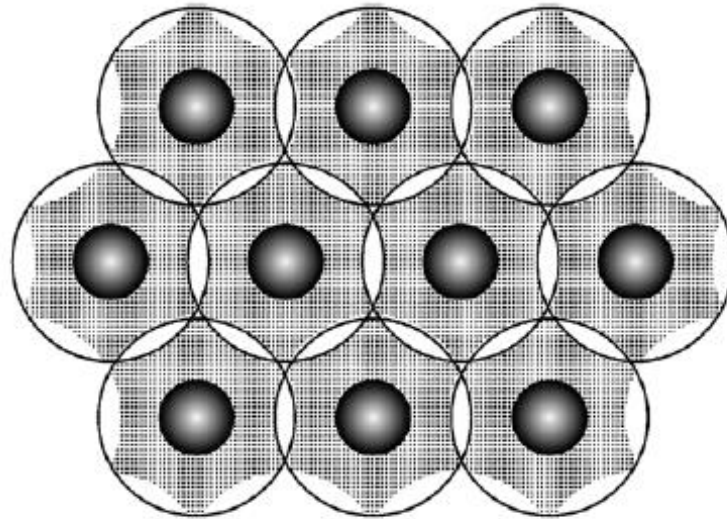
Mechanical stability
Slovak perlites > **World perlites**

WHY ?

● gas bubble

⊙ melt

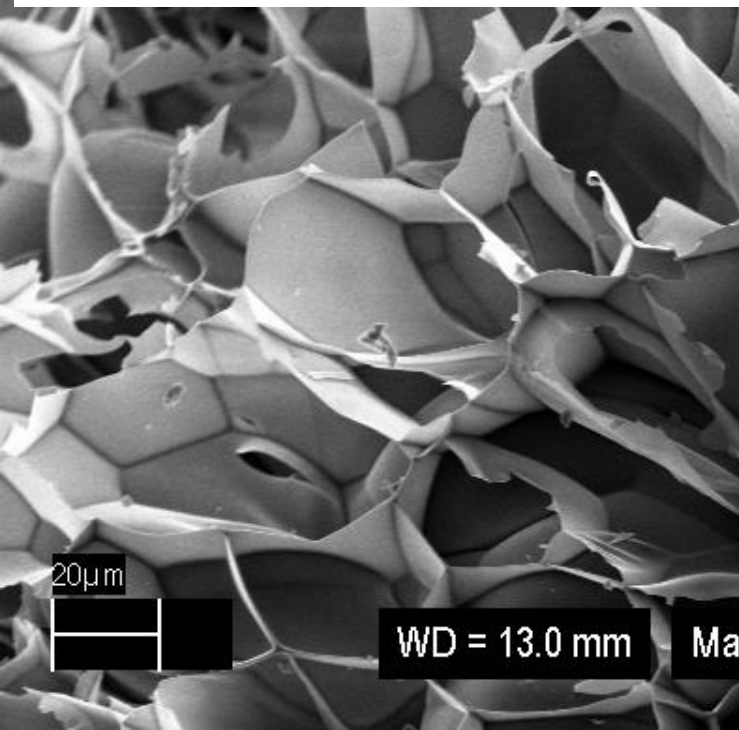
∩ superposition of shells



Expanded perlite



Figure 1 Cellular foam model.



Zähringer et al. 2008

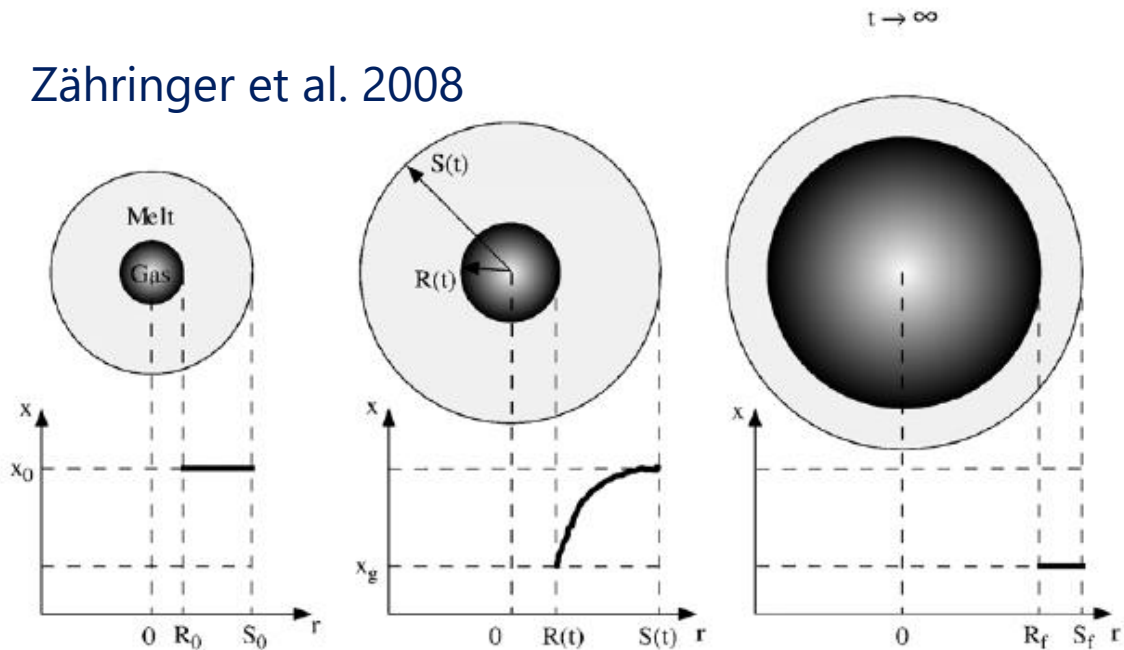


Figure 2 Bubble growth in a finite melt volume.

Statistical parameters of whole rock major element composition of perlites from the Lehôtka pod Brehmi and Jastrabá deposits (wt % recalculated to 100 % dry)

Oxide	SiO ₂	TiO ₂	Al ₂ O ₃	Fe ox	MnO	MgO	CaO	Na ₂ O	K ₂ O	H ₂ O*
<i>Lehôtka pod Brehmi deposit</i>										
Number	51	51	51	51	51	51	51	51	51	51
Minimum	72.81	0.135	13.37	1.329	0.041	0.197	1.169	2.24	4.83	3.00
Maximum	75.14	0.333	14.37	3.065	0.094	0.468	1.815	3.08	5.93	4.90
Median	74.15	0.213	13.75	1.809	0.042	0.332	1.425	2.52	5.64	3.60
Average	74.13	0.215	13.76	1.874	0.047	0.337	1.418	2.54	5.62	3.72
Std. deviation	0.55	0.035	0.21	0.332	0.012	0.069	0.136	0.18	0.20	0.44
<i>Jastrabá deposit</i>										
Number	22	22	22	22	22	22	22	22	22	22
Minimum	73.84	0.083	13.10	1.230	0.042	0.104	0.951	1.81	4.99	3.60
Maximum	76.95	0.249	15.29	1.812	0.074	0.385	1.486	2.95	5.73	6.00
Median	76.31	0.085	13.46	1.390	0.063	0.137	0.989	2.03	5.41	5.20
Average	76.13	0.101	13.61	1.434	0.061	0.159	1.020	2.08	5.38	5.15
Std. deviation	0.73	0.037	0.49	0.160	0.007	0.059	0.115	0.25	0.17	0.58

* water content = LOI, presence of other constituents in the LOI is negligible

K₂O/Na₂O

loosely bound H₂O (0-250°C) **strongly bound H₂O (550-950°C)**

Slovak perlites

2-2,5

45-60 %

1-7 %

Varga et al., 2019

Foreign perlites **0,7-1,4**

18-50 %

6-23%

Rouliá et al., 2006, J Mater Sci

BENTONITE

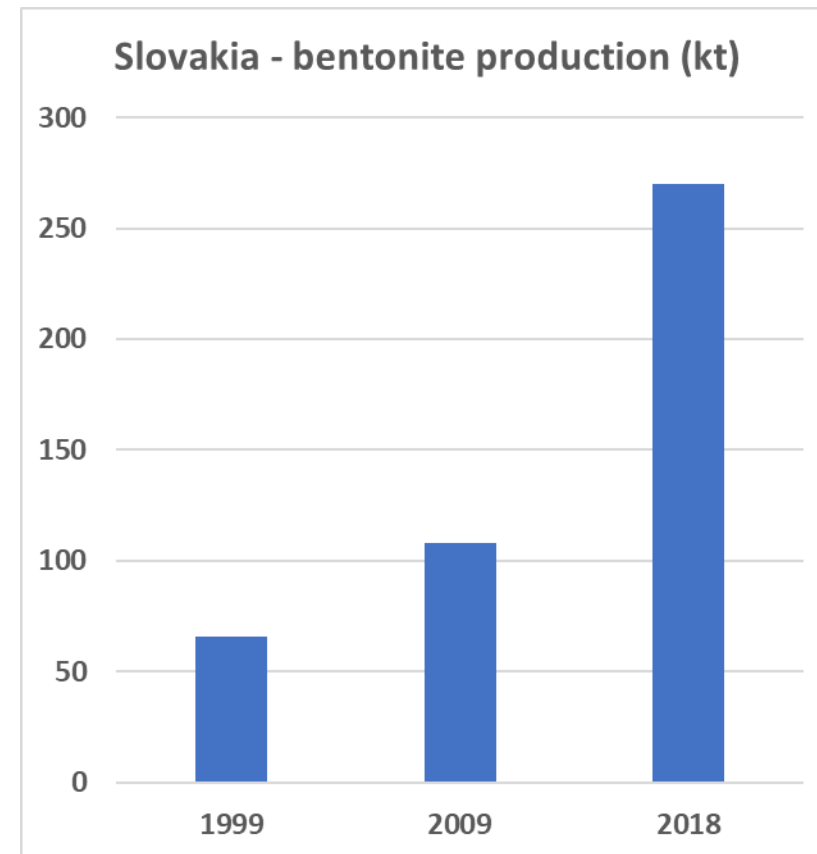
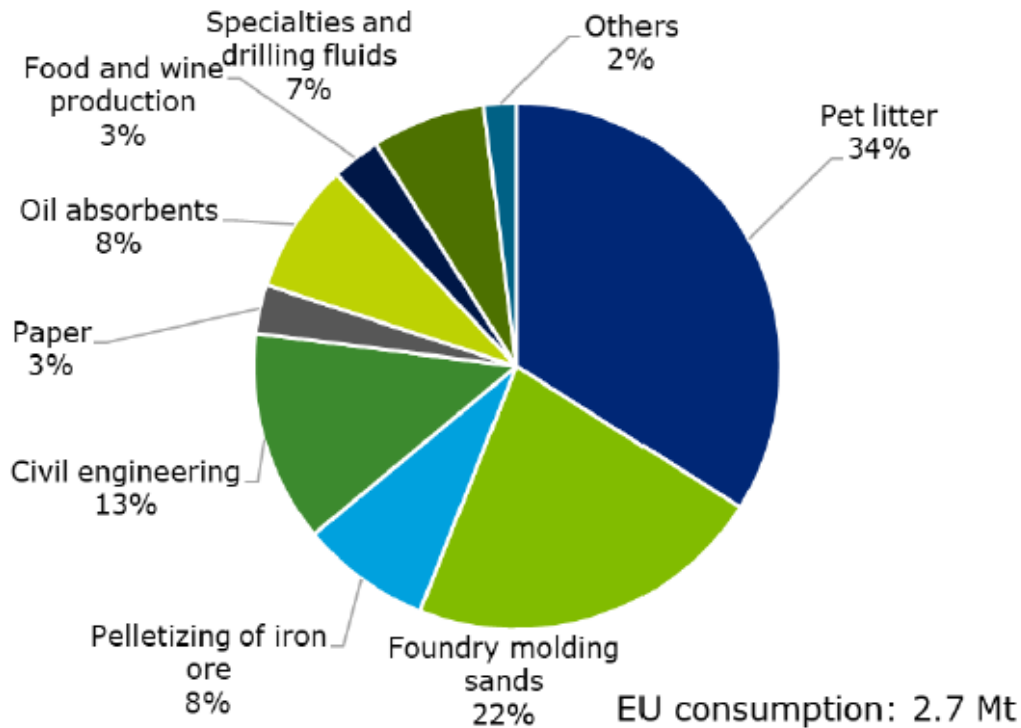
Slovak bentonite production:

~ 10th in the world (1.6%)

~ 5th in Europe, (6%)

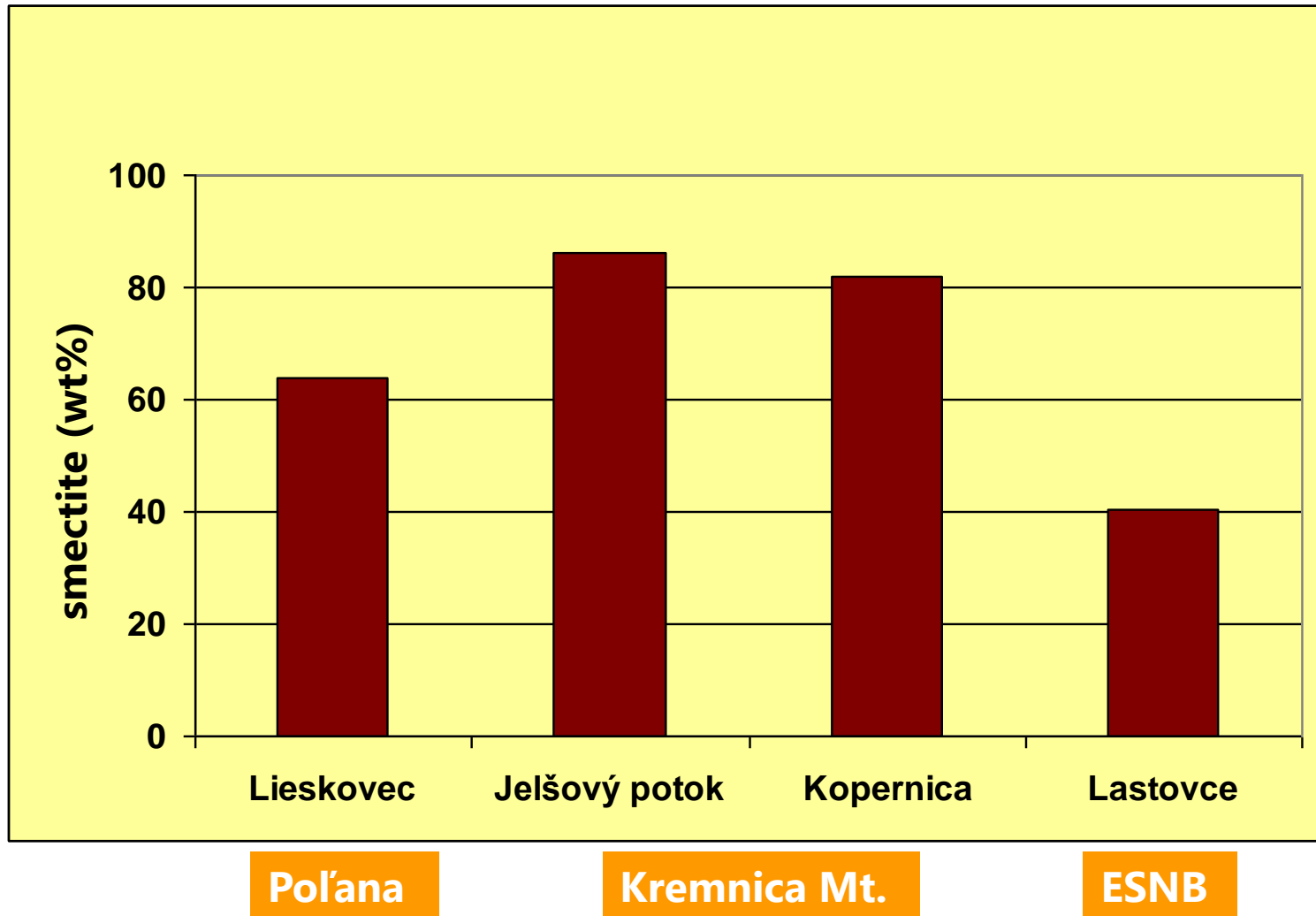
Reserves in Slovakia: ~ 57 Mt

EU consumption 2012 -2016



Bentonite quality increase with amount of smectite

XRD



Challenge For Slovak Bentonite production

APVV-20-0175

The average prices are from
ŠOLTÉS et al., 2020

- Good quality bentonite
- vs**
- Low added value of exported bentonites
 - raw bentonite
 - cat litter
 - the average price of exported bentonite was **54 EUR/t**
 - the average price of imported bentonite was **308 EUR/t**
 - **to optimize the application of Slovak bentonites to increase their added value**

Introductory seminar and field trip (July 14-16, 2021)



Introductory seminar and field trip (July 14-16, 2021)



Partners:

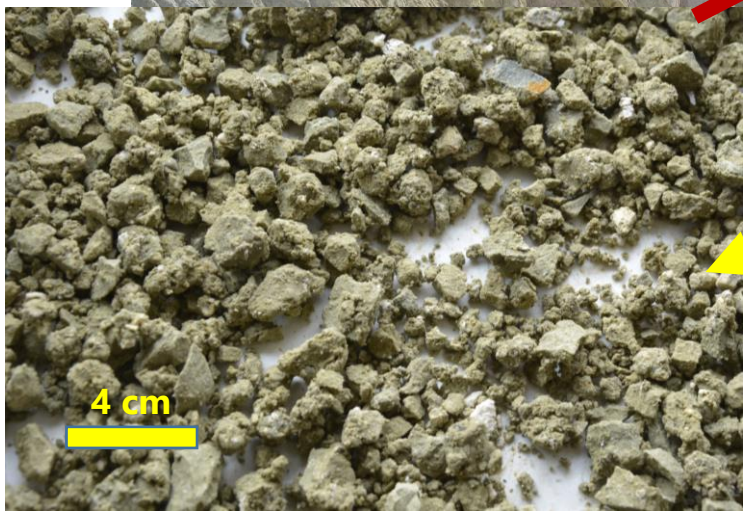
- The Earth Science Institute of the Slovak Academy of Sciences
- Institute of Inorganic Chemistry of the Slovak Academy of Sciences
- Department of Geotechnics, Faculty of Civil Engineering, Slovak University of Technology in Bratislava

User of project results:

REGOS, s.r.o.

In

Lutila - I



**collaboration
is fun**



Thank you for attention